

# Lifecycle Management

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# Outline

## ❖ Overview of Safety Lifecycle

## ❖ Objective

- ❖ Introduce the concept of a safety lifecycle and the applicability and context in safety systems.

# Lifecycle Management

- ❖ A risk based management plan for a system or subsystem from conception to decommissioning.

(and recommissioning)

# ISA 84.01 Definition

# IEC 61508 Definition

## **Safety Lifecycle (IEC 61508)**

*necessary activities involved in the implementation of safety-related systems, occurring during a period of time that starts at the concept phase of a project and finishes when all of the E/E/PE safety-related systems, other technology safety-related systems and external risk reduction facilities are no longer available for use.*

# IEC 61511 Definition

## **Safety Lifecycle (IEC 61511)**

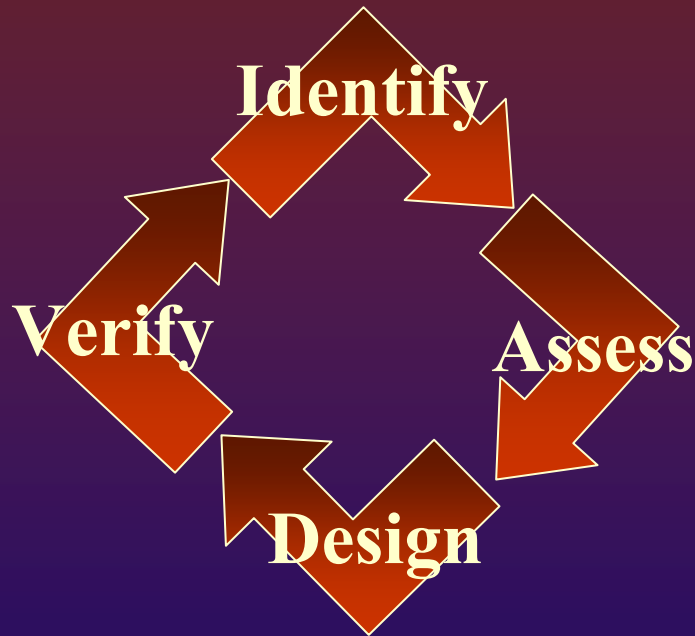
*necessary activities involved in the implementation of safety instrumented function(s) occurring during a period of time that starts at the concept phase of a project and finishes when all of the safety instrumented functions are no longer available for use*

# MIL-STD-882d Definition

*‘ Life cycle. All phases of the system's life including design, research, development, test and evaluation, production, deployment (inventory), operations and support, and disposal. ’*

MIL-STD-882d

# Safety Lifecycle Approach



The safety lifecycle approach, as described in ISA 84.01, IEC 61511, and IEC 61508:

- ✓utilizes common sense
- ✓is a closed loop process
- ✓Is continuous/has no end

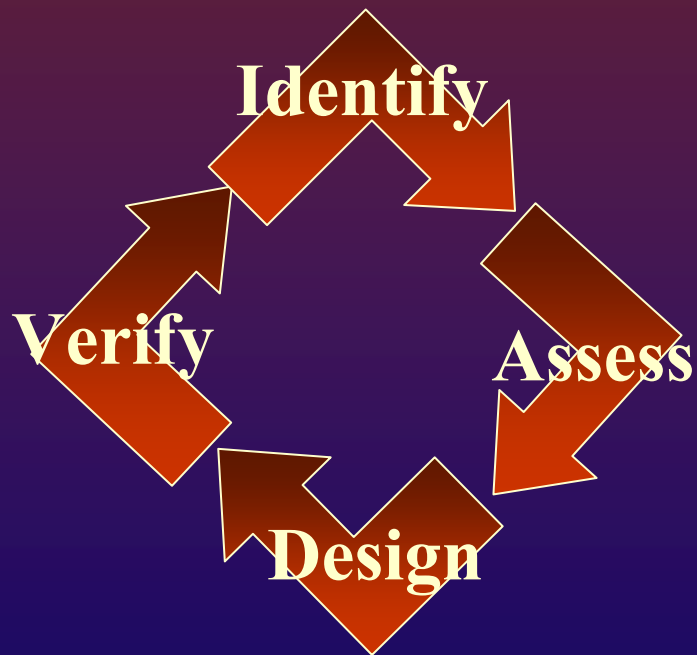


# Quality Systems Approach

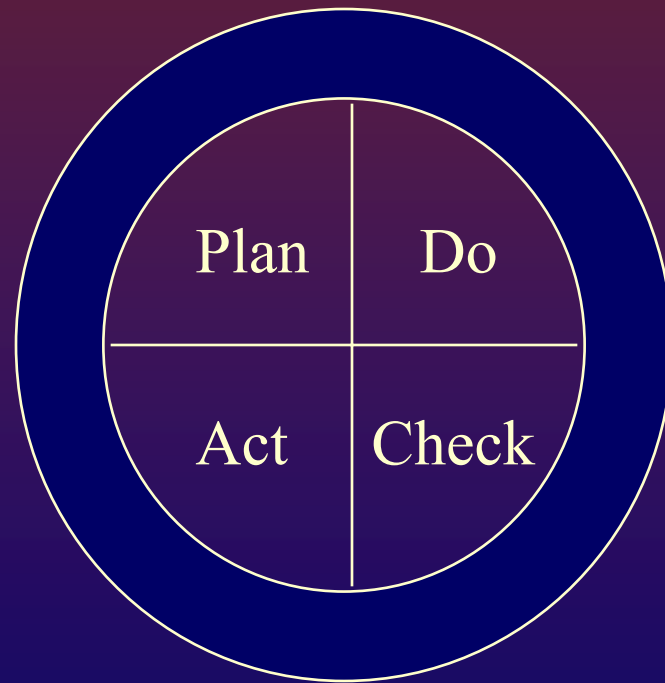


# ISO & IEC Comparison

IEC Model



ISO Model

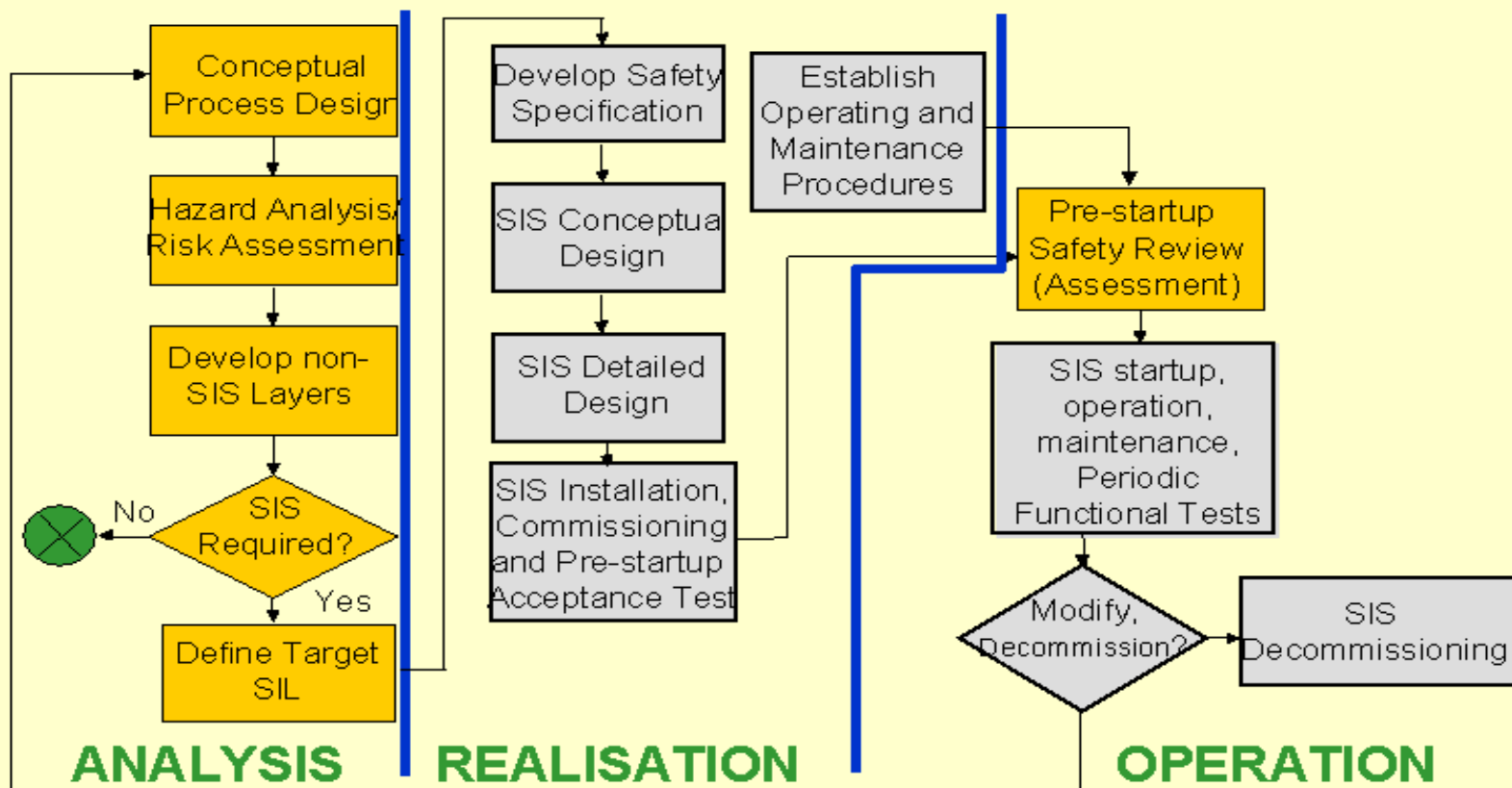


# Safety Lifecycle Model

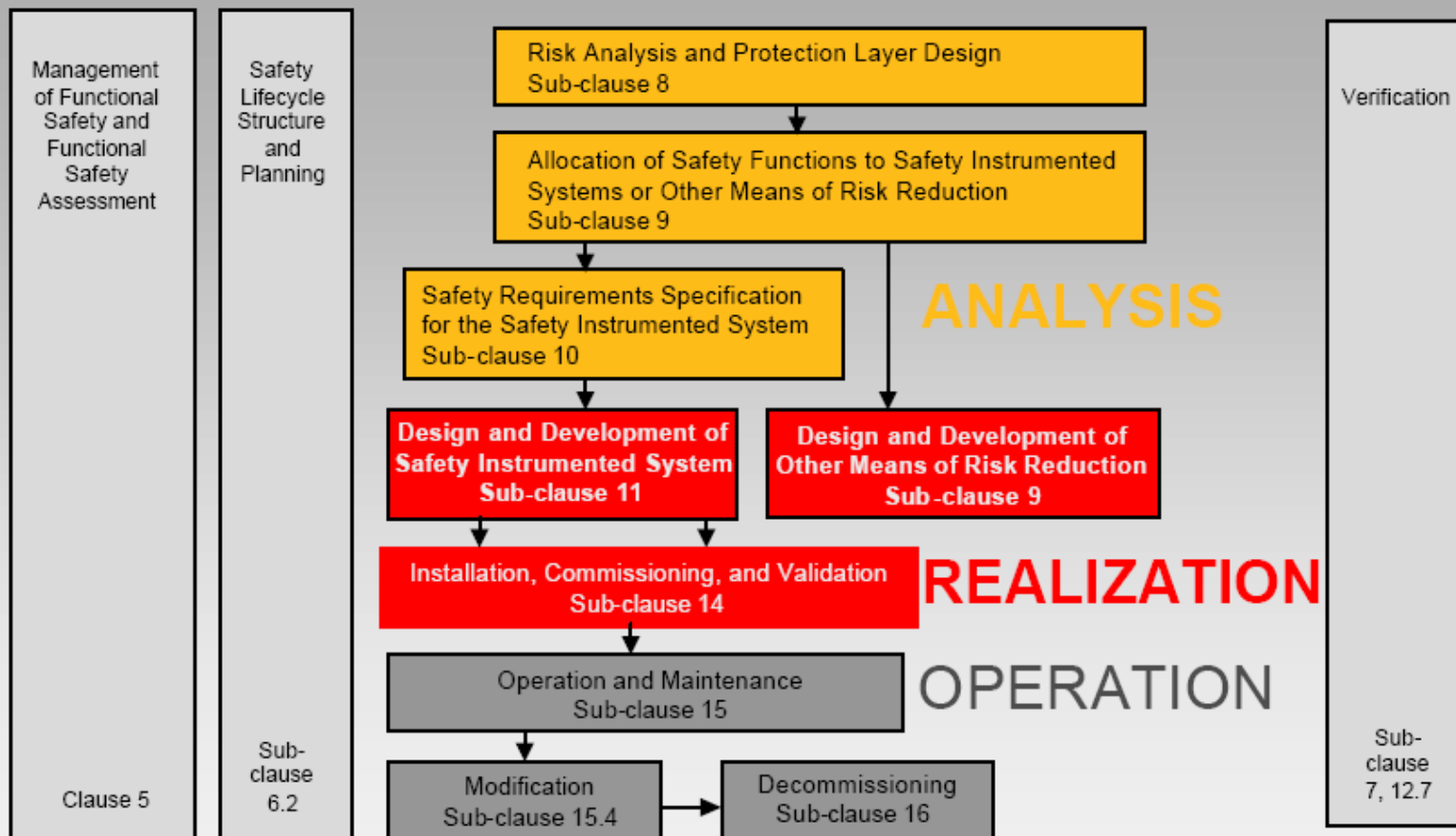
## ❖ Divided into three phases

- Analysis Phase - the problem is identified and assessed
- Realization Phase – the problem is solved and verified
- Operational Phase – the solution is put into use

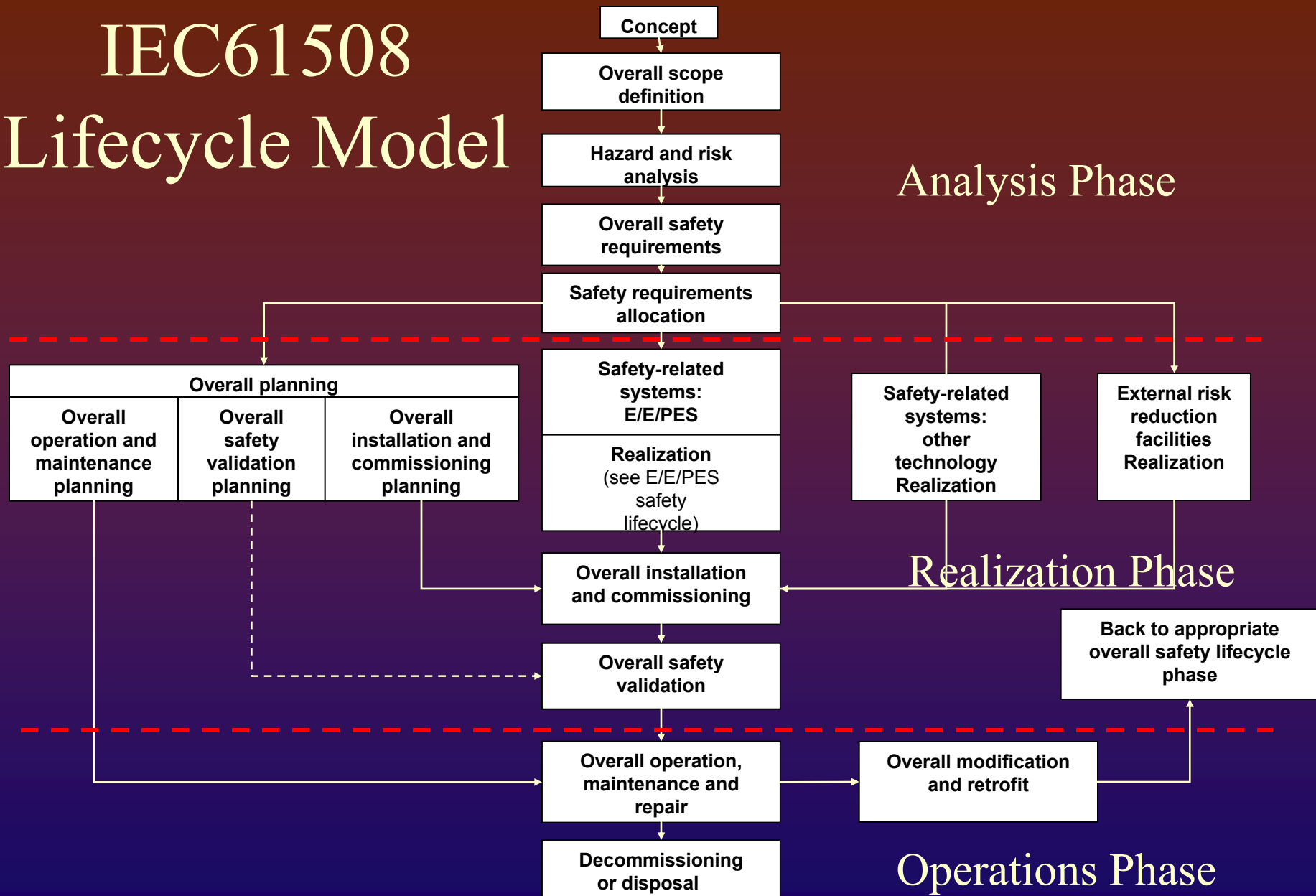
# ISA 84.01 Safety Lifecycle



# IEC 61511 Safety Life Cycle



# IEC61508 Lifecycle Model



# Analysis Phase

## ❖ Concept

- ❖ Develop an understanding of the equipment under control & its environment (physical & legal)
- ❖ Determine likely hazard sources
- ❖ Collect info on determined hazards (toxicity, explosion)
- ❖ Hazard interaction with other equipment

## ❖ Scope Definition

- ❖ Determine process/system boundaries
- ❖ Determine the scope of hazards

# Analysis Phase

## ❖ Scope Definition

- ❖ Determine the physical equipment to be included in hazard/risk analysis
- ❖ Determine the subsystems associated w/ the hazards
- ❖ Determine what external events will be included
- ❖ Determine types of accident-initiating events



# Analysis Phase (continued)

## ❖ Hazard & Risk Analysis

- Develop hazards list & events
  - Includes fault conditions & misuse
  - Abnormal & infrequent operation modes
- Determine event sequences
- Determine the likelihood & consequences for each event
- Evaluate the risk

# Analysis Phase (continued)

## ❖ Overall Safety Requirements

### ❖ Specify necessary safety functions

- ❖ Functions will not be defined in technology-specific terms

### ❖ Determine necessary risk reduction

- ❖ Qualitative or quantitative

### ❖ Determine safety integrity requirement for each safety function

- ❖ This is an interim stage toward determining SILs

# Analysis Phase (continued)

- ❖ Safety Requirements Allocation
  - ❖ Specify safety-related systems to be used
    - ❖ External risk reduction facilities
    - ❖ E/E/PE safety-related systems
    - ❖ Other technology safety-related systems
  - ❖ Allocate safety integrity level to each E/E/PE safety-related system
    - ❖ Done after taking into account risk reductions from external risk facilities and other technology safety-related systems
- ❖ Ends with a Safety Requirements Specification document

# Realization Phase

- ❖ Technology & Architecture selections
- ❖ Determine test philosophy
- ❖ Perform reliability and safety evaluation to determine if you met your target SIL requirement
- ❖ Develop SIS conceptual design
- ❖ Prepare detailed design document (wiring diagrams; installation plans, etc.)
- ❖ Install system, commission, & perform acceptance testing

# Operations Phase

## ❖ Design Validation

- ✓ Does the system solve the problems identified during the hazard analysis?
- ✓ Have all necessary design steps been carried out successfully?
- ✓ Has the design met the target SIL for each safety instrumented function?
- ✓ Have the maintenance procedures been created and verified?
- ✓ Is there a management of change procedure in place?
- ✓ Are operators and maintenance personnel qualified and trained?

# Operations Phase

- ❖ Yes? - May proceed with operations
- ❖ Lifecycle continues with evaluations of system modifications and decommissioning activities
- ❖ Validation reviews the safety lifecycle activities and ensures that all steps were carried and documentation is in place

# Summary

- ❖ The safety lifecycle was created to
  - ❖ help safety instrumented system designers build safer systems
  - ❖ help create more cost effective systems
- ❖ Various lifecycle models exist but contain similar steps
- ❖ Documentation at every step is key to managing your system effectively